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ANSI/AWI 0400-2022 - Factory Finishing



3.2 Material

- a) AWI Finishing System Number or Finishing Technology and Performance Characteristics shall be specified by the design professional.
- b) In absence of a design professional's specified AWI Finishing System Number or Finishing Technology, selection of the AWI Finishing System Number or Finishing Technology shall be at the option of the manufacturer/supplier.
- c) Application of finishes shall comply with coating manufacturer's documented instructions.

3.2.1 Sanding and Surface Preparation

- a) Surface preparation shall comply with coating manufacturer's documented instructions and AWI Standards to meet the specified aesthetic grade.
- b) Sharp edges shall be eased.

3.2.2 Staining and Grain Fill

- a) Staining, wash coating, and grain fill must be specified.

3.2.3 Priming and Sealing

- a) Factory priming consists of one (1) primer coat applied to all surfaces, excludes concealed edges.

b) Sanding is not required after factory priming.

c) A minimum of one coat primer/sealer shall be applied to raw wood concealed surfaces of components that receive a factory finished surface, excludes concealed edges.

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