**MATERIAL NOTES**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>CORE THICK</th>
<th>CORE MATERIAL</th>
<th>CORE GRADE</th>
<th>FACE MATERIAL</th>
<th>BACK MATERIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>LEFT VERTICAL SIDE</td>
<td>3/4&quot;</td>
<td>POF</td>
<td>50</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>RIGHT VERTICAL SIDE</td>
<td>3/4&quot;</td>
<td>POF</td>
<td>50</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>TOP HORIZONTAL COMPONENT</td>
<td>3/4&quot;</td>
<td>POF</td>
<td>50</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>BOTTOM HORIZONTAL COMPONENT</td>
<td>3/4&quot;</td>
<td>POF</td>
<td>50</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>ADJUSTABLE SHELF</td>
<td>1&quot;</td>
<td>POF</td>
<td>50</td>
<td>RAW</td>
<td>RAW</td>
</tr>
<tr>
<td>FIXED SHELF</td>
<td>1&quot;</td>
<td>POF</td>
<td>50</td>
<td>RAW</td>
<td>RAW</td>
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<tr>
<td>VERTICAL BACK COMPONENT</td>
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<td>POF</td>
<td>50</td>
<td>TFL</td>
<td>TFL</td>
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<tr>
<td>HINGED DOORS</td>
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<td>50</td>
<td>TFL</td>
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<tr>
<td>NAILED COMPONENT</td>
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<td>50</td>
<td>TFL</td>
<td>TFL</td>
</tr>
</tbody>
</table>

**PERMISSIBLE TOLERANCES**

- PERMISSIBLE TOLERANCES, PROVIDED ALL AESTHETIC STANDARD REQUIREMENTS ARE MET.
- STRETCHERS AND NAILEES MAY ALLOW FOR A TOLERANCE OF ±0.25MM (1/16") IN WIDTH
- MACHINED JOINERY AND FASTENERS USED FOR STRUCTURAL PERFORMANCE MUST MAINTAIN SPACING PATTERN BASED ON TESTED PRODUCT AND ENGINEERING DRAWINGS
- MACHINED ±0.25MM (1/16") EXCLUDING DRILL DIAMETERS
- ADDITIONAL FASTENERS AND/OR ADHESIVES MAY BE USED TO MEET AESTHETIC REQUIREMENTS

*SUBJECT TO CHANGE WITHOUT NOTICE, LATEST EDITION WILL BE ENFORCED*

**GENERAL NOTES**

- THESE DRAWINGS DO NOT INDICATE CONFORMANCE WITH AWI STANDARDS, MANUFACTURERS SHALL ACHIEVE AN OFFICIAL AWI TEST REPORT IN ORDER TO INDICATE CONFORMANCE.
- CABINET SIZE AND CONFIGURATION MAY BE ALTERED AS LONG AS JOINERY, SPACING, AND LOCATION REQUIREMENTS ARE FOLLOWED.
- ALL JOINERY SHALL MEET THE TOLERANCES OF AWI STANDARDS.
- DOVETAILS SHALL BE 5MM X 50MM.
- CONSTRUCTION ILLUSTRATED HERIN IS CONFORMING FOR ALL FRAMELESS DOOR AND DRAWER OVERLAYS.

**Standards Development and Performance Testing**

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**ARCHITECTURAL WOODWORK INSTITUTE**

Drawn By: HD
Reviewed By: -
Revised By: -
Approved By: -

**REVISIONS**

- JOINERY METHOD NO.: 8MM DOWEL
- SPECIMEN MATERIAL: MDF 130
- BATCH QUANTITY:

**SCALE:** AS NOTED