### General Notes

- These drawings do not indicate conformance with ANSI standards. Manufacturers shall achieve an official ANSI test report in order to indicate conformance.
- Cabinet size and configuration may be altered as long as joinery, spacing, and location requirements are followed.
- All joinery shall meet the tolerances of ANSI standards.
- Dowels shall be 8mm x 50mm.
- Construction illustrated herein is conforming for all frameless door and drawer overlays.

### Permissible Tolerances

- Permissible tolerances, provided all aesthetic standard requirements are met:
  - Stretcher and nailers may allow for a tolerance of +/- 1.6mm (1/16") in width.
  - Machine joinery and fasteners used for structural performance must maintain spacing pattern based on tested product and engineering drawings.
  - Machining +/- 0.3mm excluding drill diameters.
  - Additional fasteners and/or adhesive may be used to meet aesthetic requirements.

*Subject to change without notice. Latest edition will be enforced.*

### Material Notes

<table>
<thead>
<tr>
<th>Item</th>
<th>Core Material</th>
<th>Core Grade</th>
<th>Face Material</th>
<th>Back Material</th>
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<tbody>
<tr>
<td>Left Vertical Side</td>
<td>MDF</td>
<td>F2G</td>
<td>TFL</td>
<td>TFL</td>
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<tr>
<td>Right Vertical Side</td>
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<td>Top Horizontal Component</td>
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<td>Bottom Horizontal Component</td>
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### Standards Development and Performance Testing

1310 Southerfield Road
Americus, GA 31709

Drawn By: HD
Reviewed By: -
Revised By: -
Approved By: -

JOINERY METHOD NO.: 7mm x 50mm CONFIRMAT
SPECIMEN DWG. NO.: T-2.1
SPECIMEN MATERIAL: MDF 130
BATCH QUANTITY: -
SCALE: AS NOTED