PLAN

SIDE ELEVATION

ELEVATION

BACK ELEVATION

Standards Development and Performance Testing
1310 Southerfield Road
Americus, GA 31709

ARCHITECTURAL WOODWORK INSTITUTE

MATERIAL NOTES

<table>
<thead>
<tr>
<th>ITEM</th>
<th>THICK</th>
<th>MATERIAL</th>
<th>GRADE</th>
<th>MATERIAL</th>
<th>MATERIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>LEFT VERTICAL SIDE</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>RIGHT VERTICAL SIDE</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>TOP HORIZONTAL COMPONENT</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>BOTTOM HORIZONTAL COMPONENT</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>ADJUSTABLE SHELF</td>
<td>3”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>VERTICAL BACK COMPONENT</td>
<td>3”</td>
<td>MDF</td>
<td>MDF</td>
<td>TFL</td>
<td>RAW</td>
</tr>
<tr>
<td>HINGED DOORS</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
<tr>
<td>WALLER COMPONENT</td>
<td>5/4”</td>
<td>PARTICLEBOARD</td>
<td>M2</td>
<td>TFL</td>
<td>TFL</td>
</tr>
</tbody>
</table>

PERMISSIBLE TOLERANCES

- PERMISSIBLE TOLERANCES, PROVIDE ALL AESTHETIC STANDARD REQUIREMENTS ARE MET.
  - STRETCHERS AND NAILERS MAY ALLOW FOR A TOLERANCE OF +/-.1 MM ([1/32"] IN WIDTH
  - MACHINES JOINERY AND FASTENERS USED FOR STRUCTURAL PERFORMANCE MUST MAINTAIN SPACING PATTERN BASED ON TESTED PRODUCT AND ENGINEERING DRAWINGS
  - MACHINES +/- 1 MM [.04""] EXCLUDING DRILL DIAMETERS
  - ADDITIONAL FASTENERS AND/OR ADHESIVES MAY BE USED TO MEET AESTHETIC REQUIREMENTS

GENERAL NOTES

- THESE DRAWINGS DO NOT INDICATE CONFORMANCE WITH AWI STANDARDS. MANUFACTURERS SHALL ACQUIRE AN OFFICIAL AWI TEST REPORT IN ORDER TO INDICATE CONFORMANCE
- CABINET SIZE AND CONFIGURATION MAY BE ALTERED AS LONG AS JOINERY, SPACING, AND LOCATION REQUIREMENTS ARE FOLLOWED
- ALL JOINERY SHALL MEET THE TOLERANCES OF AWI STANDARDS
- GROOSES SHALL BE 8MM X 50MM
- CONSTRUCTION ILLUSTRATED HEREIN IS CONFIRMING FOR ALL FRAMELESS DOOR AND DRAWER OVERLAYS

DRAWN BY: HD
REVISED BY: HKM
REVIEWED BY:
APPROVED BY:

SPECIMEN DWG. NO.: W-2.1
JOINERY METHOD NO.: 7mm X 50mm CONFRMAT
SPECIMEN MATERIAL: PARTICLEBOARD M2
BATCH QUANTITY:
SCALE: AS NOTED